

BAUER COMPRESSOR START-UP PROCEDURES

Safety-Plus provides start-up and training services on all Fire Service compressors that we sell.

Start-Up Services Provided:

- 1) Customer is responsible to provide adequate power to the compressor, adhering to applicable electrical codes.
- 2) Safety-Plus will check all electrical connections on the Bauer unit for tightness.
- 3) Safety-Plus will install air purification element into unit in preparation for starting.
- 4) Safety-Plus will start unit checking for proper rotation.
- 5) Safety-Plus will measure adequate voltage and amperage at the electrical entrance to the compressor.
- 6) Safety-Plus will check the electronic timed drain for proper operation.
- 7) Safety-Plus will check all air piping for leaks and correct any leaks in the piping.
- 8) Safety-Plus will check final cutoff pressure and restart pressure.
- 9) Safety-Plus will pressurize the first cylinder to full pressure until compressor shuts off at final discharge pressure.
- 10) Safety-Plus will backpressure all piping to cylinder valve and fill panel to check associated piping for tightness.
- 11) Safety-Plus will fill out warranty and start-up paperwork and submit to Bauer.

Training:

- 1) Safety-Plus personnel will provide one training session at the department's convenience to train in proper preventive maintenance and operation of the compressor and associated equipment.